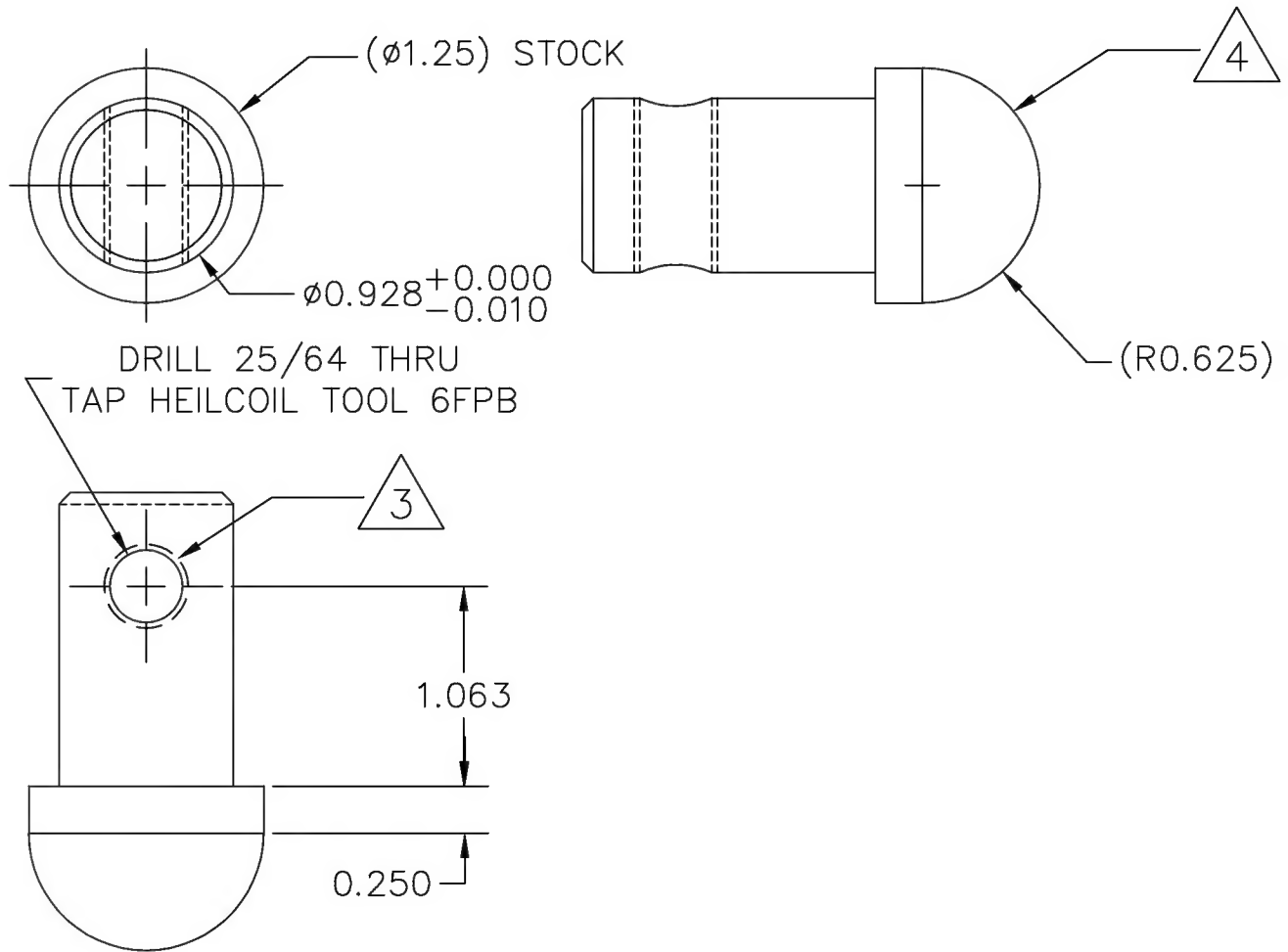


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACED LOCKNUTS WITH HELICOILS	RR	22/05/08
2	ADDED FINISH SPEC.	RR	29/07/08



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 105" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSY.
3. INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS – WITH LOCTITE2440.
4. PRIME AND PAINT ASSY PER S3001. ROUNDED END ONLY.

2	3591-5CN625	03	HELICOIL 3/8-28 LOCKING			
1	75824-02	02	PLUG STN 105	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.25 DIA
	75824-01	01	ASSEMBLY, PLUG, STN 105			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

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	DRAWN: R. RATHWELL		22/04/08					
	CHECKED: E. BURGOIN							
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, PLUG, STN 105			
					SCALE 1 : 1		DWG. SIZE A4	DWG. NO. 75824
SHEET 1 OF 1								